CO-OP ASSEMBLY INSTRUCTIONS – MODELS 6502 & 6504
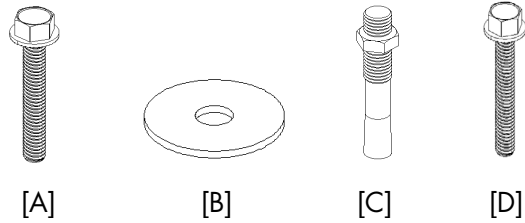
Hardware Included:

[A]   5/16-18 x 2" hex bolt (14)
[B]   Washer (14)
[C]   3/8 x 5" anchor bolts (2)
[D]   ¼-20 x 2" hex bolts (2)

    [A]   [B]   [C]   [D]

IMPORTANT – HARDWARE IS SPECIFIC FOR THE ASSEMBLY OF EACH COMPONENT. MAKE SURE THE CORRECT ITEMS ARE USED AS DIRECTED AND IDENTIFIED BELOW.

Step 1:   Place the seating unit on top of the plinth base and properly secure it using (6) 5/16-18 x 2" hex bolts [A] and washers [B], threading through the inside of the seating unit into the pre-inserted t-nuts (Figure A).

Step 2:   Attach the back panel to the seat by placing it on top of the plinth base. Properly secure using (8) 5/16-18 x 2" hex bolts [A] and washers [B] (Figure B).

FIGURE A

[A]   5/16-18 x 2" hex bolts, 6
[B]   Washers, 6

FIGURE B

[A]   5/16-18 x 2" hex bolts, 8
[B]   Washers, 8
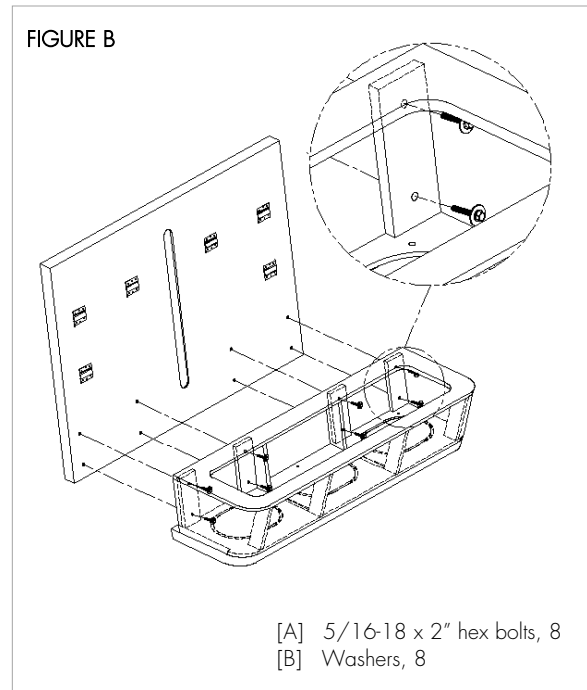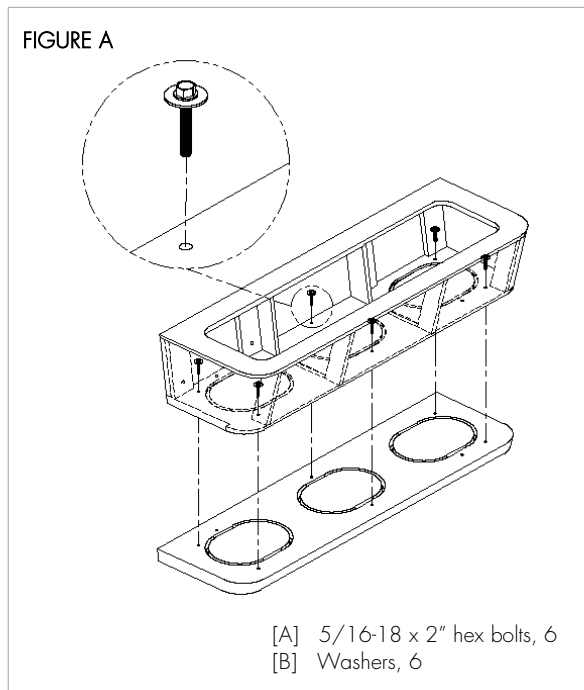
Step 3:   Install anchor bolts [C] by first placing them in the two pre-drilled holes from the inside of the seat, then properly secure Co-op unit to the floor (Figure C). If using sandbags, simply place them within the seating unit (150 lbs.).

Step 4:   To install the seats, tilt the seat cushion slightly down in front. Locate the two ¼-20 x 2" hex bolts underneath the seat cushion and slide into the notches on the seat frame. Push the seat cushion down until it is flat (Figure D).

Step 5:   To install the backs, align the z-brackets on the back rest with the z-brackets on the panel (Figure E). Gently push down until back is positioned above the seat cushion (Figure F).

FIGURE C

[C] 3/8 x 5" anchor bolts, 2

FIGURE D

[D] ¼-20 x 2" hex bolt (pre-installed)

FIGURE E

FIGURE F
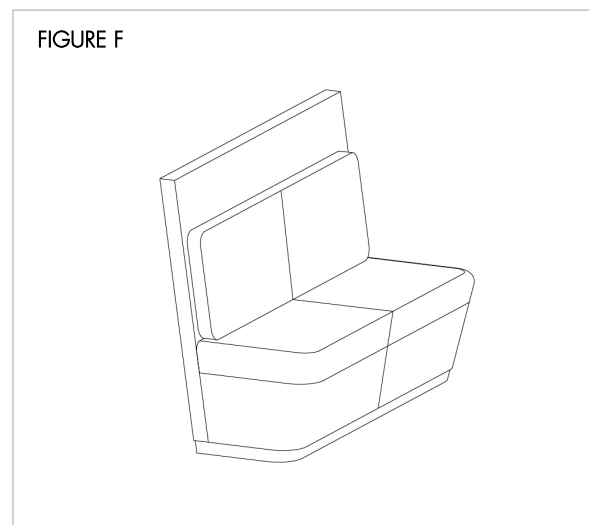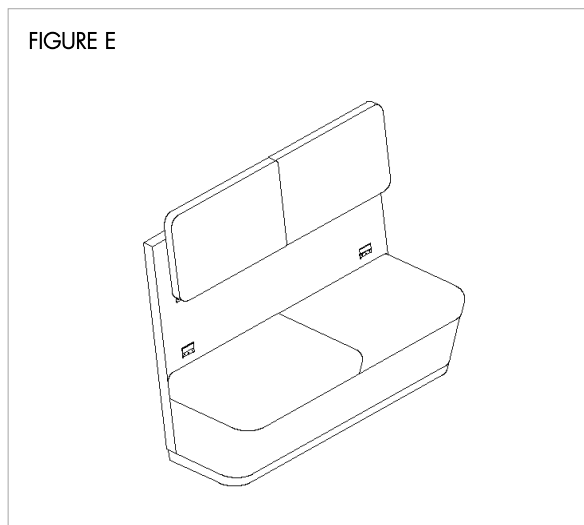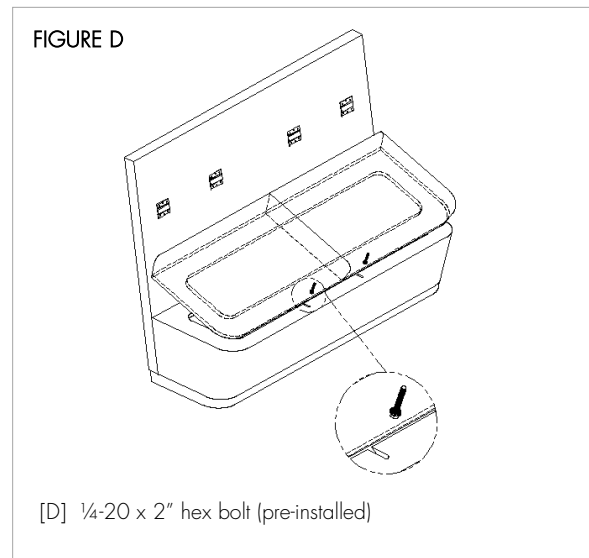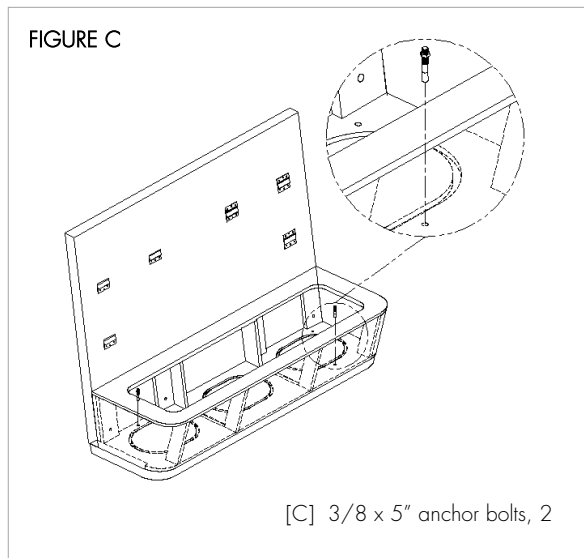
If you require additional assistance, please contact Arcadia Client Services at 800.585.5957.